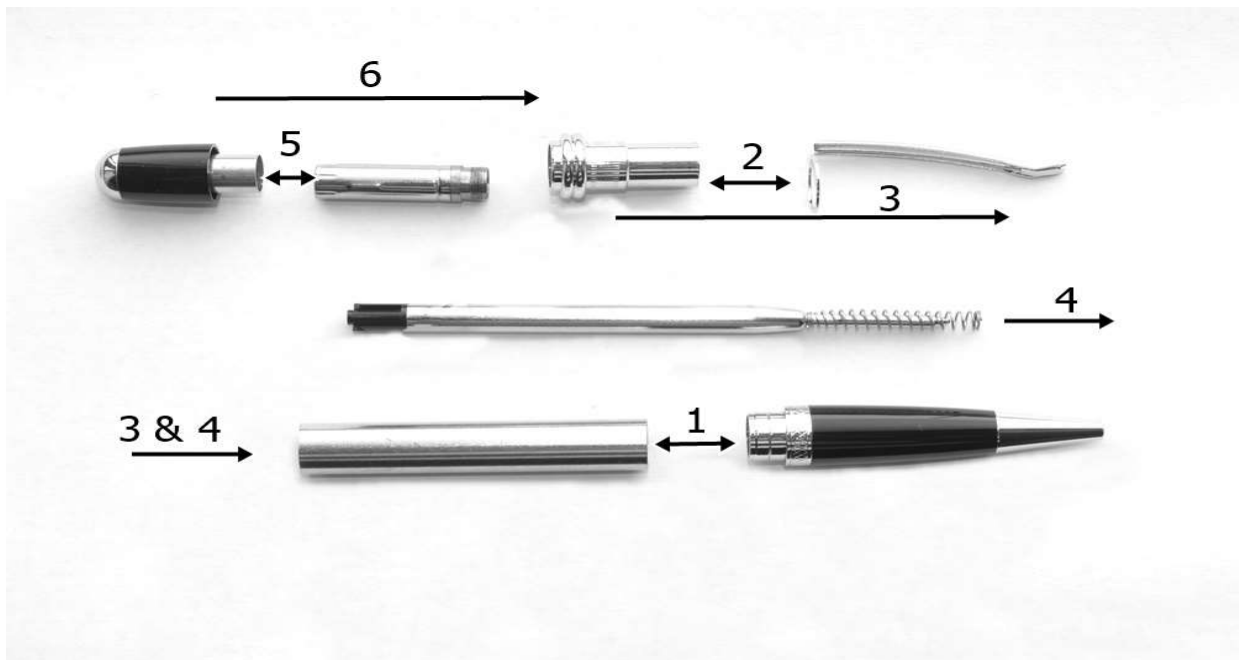




Assembly Guide - Prokraft Serea Pro TWIST pen kit

Drill size for tube = 10.5mm

The diagram below shows each joint in the order they should be connected:



- 1] Push fit your finished tube onto the nib section using a suitable press or vice
- 2] Slide the pen clip over the twist mechanism housing
- 3] Push fit the twist mechanism housing with clip onto the other end of your finished tube using a suitable press or vice
- 4] Insert the refill and spring through the tube into the nib section
- 5] Push fit by hand the twist mechanism into the finial end (fine tuning may be required to ensure correct extension/withdrawal of the writing point)
- 6] Screw on the finial/twist mechanism into the housing and press full kit together to obtain a good fit.
- 7] Twist the finial clockwise to extend the refill, anticlockwise to withdraw it and continue anti-clockwise to remove for refill replacement. The metal nib section may also be unscrewed to replace the refill.